

# FOREVER

## Multi-Trans

for Printing onto  
HARD SURFACES

### PRINTER SETTINGS

Paper Mode : Heavy  
Paper



Image Mode : Mirror  
Image



Feed Mode : Bypass/Manual

### TRANSFER SETTINGS

SURFACE	PRESSURE	TIME	PEEL
ALUMINIUM	4-5 bar (55-70 PSI)	3 minutes	Warm or Cold
WOOD	3 bar (40 PSI)	4-5 minutes	Immediately
CERAMICS	4-5 bar (55-70 PSI)	5 minutes	Warm or Cold
MAGNETIC VINYL	4-5 bar (55-70 PSI)	3 minutes	Warm or Cold
ACRYLIC GLASS	4-5 bar (55-70 PSI)	3 minutes	Let cool for 5 - 10 seconds
MIRROR	4-5 bar (55-70 PSI)	3 minutes	Warm or Cold

### TRANSFER APPLICATION

- > Set the temperature of the press to **200°C (390°F)**
- > Place the substrate on the lower place
- > Place **FOREVER Multi-Trans** onto substrate and cover with **silicone pad**
- > Press for time as above
- > Peel transfer as above
- > **Finishing** : Simply swing the platen of the press over the finished item (**DO NOT CLOSE**) and let the heat radiate onto the item for **2-3 minutes**

# FOREVER

## Multi-Trans

for Printing onto  
MUGS

### PRINTER SETTINGS

#### WHITE TONER

Paper Mode : Foil/Film  
Transparency  
White Toner Darkness : +3



Image Mode : Mirror  
Image  
CMYK Mode (not RGB)  
colour Print, White on



Feed Mode : Bypass/Manual

#### CMYK

Paper Mode : Heavy  
Paper



Image Mode : Mirror  
Image



Feed Mode : Bypass/Manual

### TRANSFER SETTINGS

140°C (284°F)  
180 seconds  
High Pressure

### TRANSFER APPLICATION

#### BEFORE YOU START :

1. Preheat your mug press!
  2. Use the silicone pad of your mug press for even heat distribution
- > Place the transfer onto the mug and fix it into place with heat resistant tape
  - > Place the mug into the mug press
  - > Press as mentioned above
  - > Let the mug cool down then peel off the transfer

HINT : If you see a light shadow of the white toner on your mug, you can easily remove it with Isopropanol